

# POLITECHNIKA KRAKOWSKA IM. TADEUSZA KOŚCIUSZKI

## KARTA PRZEDMIOTU

obowiązuje studentów rozpoczynających studia w roku akademickim 2023/2024

Wydział Inżynierii Lądowej

Kierunek studiów: Budownictwo

Profil: Ogólnoakademicki

Forma studiów: stacjonarne

Kod kierunku: BUD

Stopień studiów: II

Specjalności: Structural Design and Management in Civil Engineering (profile: Construction Technology and Management), Structural Design and Management in Civil Engineering (profile: Structural Design)

### 1 INFORMACJE O PRZEDMIOCIE

NAZWA PRZEDMIOTU	Technologia prefabrykacji betonowej
NAZWA PRZEDMIOTU W JĘZYKU ANGIELSKIM	Technology of Prefabrication
KOD PRZEDMIOTU	WIL BUD oIIS D7 23/24
KATEGORIA PRZEDMIOTU	Specjalty subjects
LICZBA PUNKTÓW ECTS	2.00
SEMESTRY	2

### 2 RODZAJ ZAJĘĆ, LICZBA GODZIN W PLANIE STUDIÓW

SEMESTR	WYKŁAD	ĆWICZENIA AUDYTORYJNE	LABORATORIA	LABORATORIA KOMPUTERO- WE	PROJEKTY	SEMINARIUM
2	0	10	10	0	10	0

### 3 CELE PRZEDMIOTU

**Cel 1** To familiarize students with possibilities and technologies of craftsman and industrialized prefabricated units assembly.

**Cel 2** To familiarize students with prefabricated units assortment (both of contemporary and historical systems).

- Cel 3** To familiarize students with chosen technologies and processes of precast concrete systems production and on-site erection.
- Cel 4** To show future designers the possibilities given by prefabrication industry to replace typical in situ reinforced concrete structures and some steel structure types by precast concrete systems.
- Cel 5** To familiarize students with concrete types characteristic of prefabrication industry, and with designing and preparing concrete mix of chosen types.
- Cel 6** To familiarize students with EU conformity system of concrete products and to show examples of quality control of chosen precast concrete products.
- Cel 7** To familiarize students with chosen aspects of research program design and conduction on the example of composition design and quality control of concrete for precast industry

#### 4 WYMAGANIA WSTĘPNE W ZAKRESIE WIEDZY, UMIEJĘTNOŚCI I INNYCH KOMPETENCJI

- 1 None (only knowledge from the courses finalized in the 1-st level of education is required)

#### 5 EFEKTY KSZTAŁCENIA

- EK1 Wiedza** Knowledge. Student knows main assumptions of quality control system and methods of testing quality of typical precast units.
- EK2 Wiedza** Knowledge. Student knows precast concrete assortment, chosen technologies of precast concrete systems erection process, and chosen aspects concerning quality control of precast units.
- EK3 Wiedza** Knowledge. Student knows chosen production technologies used in contemporary precast industry and their advantages and disadvantages.
- EK4 Umiejętności** Skills. Student can design exemplary production line in prefabrication plant and to design productivity on each work-stand.
- EK5 Umiejętności** Skills. Student can design work of assembly staff and to complete a set of means of production (here: machines and appliances) in a way enabling efficient organization of exemplary precast concrete unit production.
- EK6 Wiedza** Knowledge. Student knows basic and special types of concrete used in precast industry and their special features, advantages, disadvantages and usage.
- EK7 Umiejętności** Skills. Student can properly proceed with chosen concrete types used in precast industry (some items of laboratory design).
- EK8 Umiejętności** Skills. Student can properly proceed with basic test of quality control of typical prefabricated units.

#### 6 TREŚCI PROGRAMOWE

ĆWICZENIA AUDYTORYJNE		
LP	TEMATYKA ZAJĘĆ OPIS SZCZEGÓŁOWY BLOKÓW TEMATYCZNYCH	LICZBA GODZIN
C1	Introduction (basic terms and definitions, history of prefabrication, types of structures, units and technologies).	1

ĆWICZENIA AUDYTORYJNE		
LP	TEMATYKA ZAJĘĆ OPIS SZCZEGÓŁOWY BLOKÓW TEMATYCZNYCH	LICZBA GODZIN
<b>C2</b>	Prefabrication of large-size units: wall structures and systems.	1
<b>C3</b>	Prefabrication of large-size units: floor systems.	1
<b>C4</b>	Prefabrication of large-size units: skeletal structures.	2
<b>C5</b>	Prefabrication of large-size units: elements and systems for road construction.	1
<b>C6</b>	Prefabrication of large-size units: systems and units for infrastructure.	1
<b>C7</b>	Prefabrication of small-size units: vibropressing (technology and units).	1
<b>C8</b>	Prefabrication of small-size units: AAC (technology and units).	1
<b>C9</b>	Basics of quality control and conformity system in prefabrication.	1

LABORATORIA		
LP	TEMATYKA ZAJĘĆ OPIS SZCZEGÓŁOWY BLOKÓW TEMATYCZNYCH	LICZBA GODZIN
<b>L1</b>	Safety precautions in concrete laboratory. Introduction (concrete types used in precast industry, their special properties, advantages, disadvantages and usage). Chosen aspects of research program design.	1
<b>L2</b>	Wet Vibrated Concrete	1
<b>L3</b>	Concrete compaction methods (vibropressing, vibrating table, poker vibration).	1
<b>L4</b>	Lightweight concrete (of structural and open structure types).	2
<b>L5</b>	Self-Compacting Concrete	2
<b>L6</b>	Hardening acceleration methods (admixtures and steam curing at atmospheric pressure)	1
<b>L7</b>	Quality control of precast units (dimension tolerance and load capacity tests)	1
<b>L8</b>	Strength testing of produced concrete	1

PROJEKTY		
LP	TEMATYKA ZAJĘĆ OPIS SZCZEGÓŁOWY BLOKÓW TEMATYCZNYCH	LICZBA GODZIN

PROJEKTY		
LP	TEMATYKA ZAJĘĆ OPIS SZCZEGÓŁOWY BLOKÓW TEMATYCZNYCH	LICZBA GODZIN
<b>P1</b>	Introduction. Common data for design exercise. Description of technology and production line organization in precast plant. Design of production line productivity.	1
<b>P2</b>	Concrete compaction techniques.	2
<b>P3</b>	Formworks and forming process of precast units.	2
<b>P4</b>	Strength acceleration techniques in precast plants.	2
<b>P5</b>	Main assembly department and rules of fresh concrete and reinforcement production organization.	2
<b>P6</b>	Storage department (rules for: storage yards design, methodology of refining processes of constituent materials and for inner transport organization).	1

## 7 NARZĘDZIA DYDAKTYCZNE

**N1** Auditory meetings

**N2** Consultations

**N3** Multimedia Presentations

**N4** Laboratory meetings

**N5** Discussion

**N6** e-learning platform of CUT

## 8 OBCIĄŻENIE PRACĄ STUDENTA

FORMA AKTYWNOŚCI	ŚREDNIA LICZBA GODZIN NA ZREALIZOWANIE AKTYWNOŚCI
<b>Godziny kontaktowe z nauczycielem akademickim, w tym:</b>	
Godziny wynikające z planu studiów	30
Konsultacje przedmiotowe	3
Egzaminy i zaliczenia w sesji	3
<b>Godziny bez udziału nauczyciela akademickiego wynikające z nakładu pracy studenta, w tym:</b>	
Przygotowanie się do zajęć, w tym studiowanie zalecanej literatury	10
Opracowanie wyników	2
Przygotowanie raportu, projektu, prezentacji, dyskusji	8
<b>SUMARYCZNA LICZBA GODZIN DLA PRZEDMIOTU WYNIKAJĄCA Z CAŁEGO NAKŁADU PRACY STUDENTA</b>	<b>56</b>
SUMARYCZNA LICZBA PUNKTÓW ECTS DLA PRZEDMIOTU	2.00

## 9 SPOSOBY OCENY

Two-part final test. 1-st part concerns to 3.0 grade, the 2-nd part - to the higher grade. The test is divided into blocks. Each block consist of knowledge or skills described by one or two Education Effects ("EK" in Polish). Defined below weights are to be treated approximately (as a magnitude indicator only) due to the need to adapt to the current learning method (on-line / hybrid/ stationary), e.g. in on-line mode e-learning tests results are of higher importance than in case of stationary learning mode. The same concerns to passing percentage. Here the test type (essay/ on-line test) and number of questions is decisive.

### OCENA FORMUJĄCA

**F1** Final test

**F2** Individual design exercise

**F3** Laboratory reports

**F4** short tests on e-learning platform (after given topic completion)

### OCENA PODSUMOWUJĄCA

**P1** weighed average calculated from individual grades

### WARUNKI ZALICZENIA PRZEDMIOTU

**W1** laboratory report [weigh depending on meeting mode: mark passed/failed up to 10%]

**W2** Individual design exercise (EK4 and 5) [weigh 20%]

**W3** Partial tests on e - learning platform (if valid: depending on meeting mode) [weigh up to 15%]

W4 Final test [weigh: up to 100%]

**OCENA AKTYWNOŚCI BEZ UDZIAŁU NAUCZYCIELA**

B1 Design exercise

B2 Final Test

B3 short test on e-learning platform after each topic completion (alternative for on-line mode)

**KRYTERIA OCENY**

EFEKT KSZTAŁCENIA 1	
NA OCENĘ 2.0	Student not fulfilling criteria given for 3.0 mark
NA OCENĘ 3.0	Student knows basic testing methods of precast units possible to be performed in case of shortage of specialized equipment. Criterion of pass: c.a. 75% of proper answers.
NA OCENĘ 3.5	See mark 3.0 plus assessment of knowledge of the following problems: 1) System of conformity of products for building industry in Poland. 2) Quality control system in precast plant. 3) Assessed parameters of precast units not included in requirements for mark 3.0. 4) Chosen methods of assessment of precast units parameters from p.3. Criterion of pass: c.a. 20% of collected points (together with pass criterion for mark 3.0).
NA OCENĘ 4.0	Criterion of pass: c.a. 40% of collected points.
NA OCENĘ 4.5	Criterion of pass: c.a. 60% of collected points.
NA OCENĘ 5.0	Criterion of pass: c.a. 80% of collected points.
EFEKT KSZTAŁCENIA 2	
NA OCENĘ 2.0	Student not fulfilling criteria given for 3.0 mark.
NA OCENĘ 3.0	Student knows basic types of precast units and subdivision of these main assortment groups. Criterion of pass: c.a. 75% of collected points.
NA OCENĘ 3.5	See mark 3.0 plus assessment of knowledge of the following problems: 1) Advantages and disadvantages of described assortment groups of precast units. 2) Technology of production of assortment listed in p. 1. 3) Concrete types used in technologies listed in p. 2 and their characteristics. 4) Aspects of structure erection from chosen precast systems. 5) Aspects of quality control of chosen precast units types. Criterion of pass:c.a. 20% of collected points (together with pass criterion for mark 3.0).
NA OCENĘ 4.0	Criterion of pass: 40% of collected points.
NA OCENĘ 4.5	Criterion of pass: 60% of collected points.
NA OCENĘ 5.0	Criterion of pass: 80% of collected points.
EFEKT KSZTAŁCENIA 3	

NA OCENĘ 2.0	Student not fulfilling criteria given for 3.0 mark.
NA OCENĘ 3.0	1) Student knows basic organization schemes of typical precast plant, production line and methods of their organization. 2) Student knows production process for exemplary units being subject of his/her design topic. 3) Student knows and understands basic production methods used in precast industry (storage of components for production, production of fresh concrete and reinforcement, forming processes, concrete compaction, acceleration of concrete strength development, storage of final product) Criterion of pass: c.a 66-75% of collected points.
NA OCENĘ 3.5	See mark 3.0 plus assessment of knowledge of the following problems: 1) Basic technologies in precast industry (i.e. used in more than one assortment group) 2) Main assembly line organization of basic technologies (e.g. included in p 1). Criterion of pass: c.a. 20% of collected points (together with pass criterion for mark 3.0).
NA OCENĘ 4.0	Criterion of pass: c.a. 40% of collected points.
NA OCENĘ 4.5	Criterion of pass: c.a. 60% of collected points.
NA OCENĘ 5.0	Criterion of pass: c.a. 80% of collected points.
EFEKT KSZTAŁCENIA 4	
NA OCENĘ 2.0	Student who did not design given production line properly or designed it, but not fulfilling criteria given below.
NA OCENĘ 3.0	Like mark 3.5 in case of one mistake more, or in case of short-term Deans' prolongation (not more than 2 mistakes allowed in this case). Students, who do not come for consultation before dead-line (the end of semester) are not allowed to complete design in this way.
NA OCENĘ 3.5	Mark obtained when 3 mistakes are found (in case of finishing the design process before dead-line for mark 5.0) or with 2 mistakes in term up to 1 week after the dead-line, or with 1 mistake in term 1-2 weeks after the dead-line, or with no mistakes in case of finishing the design after more than 2 weeks after dead-line.
NA OCENĘ 4.0	Mark obtained when 2 mistakes are found (in case of finishing the design process before dead-line for mark 5.0) or with 1 mistake in term up to 1 week after the dead-line, or without mistakes in term 1-2 weeks after the dead-line.
NA OCENĘ 4.5	Mark obtained when 1 mistake is found (in case of finishing the design process before dead-line for mark 5.0) or without mistakes in term not longer than 1 week after dead-line.
NA OCENĘ 5.0	Base mark in case of proper design (i.e. without mistakes) which is finished before dead-line (i.e. end of semester). The number of consultations of each design part is limited to 2; after the dead-line only one consultation term is possible.
EFEKT KSZTAŁCENIA 5	
NA OCENĘ 2.0	Student who did not design given production line properly or designed it, but not fulfilling criteria given below.

NA OCENĘ 3.0	Like mark 3.5 in case of one mistake more, or in case of short-term Deans' prolongation (not more than 2 mistakes allowed in this case). Students, who do not come for consultation before dead-line (the end of semester) are not allowed to complete design in this way.
NA OCENĘ 3.5	Mark obtained when 3 mistakes are found (in case of finishing the design process before dead-line for mark 5.0) or with 2 mistakes in term up to 1 week after the dead-line, or with 1 mistake in term 1-2 weeks after the dead-line, or with no mistakes in case of finishing the design after more than 2 weeks after dead-line.
NA OCENĘ 4.0	Mark obtained when 2 mistakes are found (in case of finishing the design process before dead-line for mark 5.0) or with 1 mistake in term up to 1 week after the dead-line, or without mistakes in term 1-2 weeks after the dead-line.
NA OCENĘ 4.5	Mark obtained when 1 mistake is found (in case of finishing the design process before dead-line for mark 5.0) or without mistakes in term not longer than 1 week after dead-line.
NA OCENĘ 5.0	Base mark in case of proper design (i.e. without mistakes) which is finished before dead-line (i.e. end of semester). The number of consultations of each design part is limited to 2; after the dead-line only one consultation term is possible.
EFEKT KSZTAŁCENIA 6	
NA OCENĘ 2.0	Student not fulfilling criteria given for 3.0 mark.
NA OCENĘ 3.0	Student knows basic concrete types used in precast industry and their exemplary applications. Criterion of pass: c.a. 75% collected points
NA OCENĘ 3.5	As for mark 3.0 plus knows basic characteristics of concrete types in scope, both in the fresh and the hardened states. Criterion of pass: c.a. 20% of collected points.
NA OCENĘ 4.0	Criterion of pass: c.a. 40% of collected points.
NA OCENĘ 4.5	Criterion of pass: c.a. 60% of collected points.
NA OCENĘ 5.0	Criterion of pass: c.a. 80% of collected points.
EFEKT KSZTAŁCENIA 7	
NA OCENĘ 2.0	Student not fulfilling criteria given for 3.0 mark.
NA OCENĘ 3.0	A) Correct execution of laboratory reports and their completion on time. B) Sampling on the following issues: 1) specificity of concrete compaction methods performed in laboratory classes, 2) phenomena concerning the concrete strength acceleration rise process using the techniques learned in laboratory classes, 3) Knowledge of the specificity of laboratory design methods of concrete types presented during laboratory meetings, Pass criterion: 75% correct answers
NA OCENĘ 3.5	Sampling on the following issues: 1) Specificity of compaction of all other concretes discussed 2) Specificity of all other concrete curing techniques presented in the course 3) Specificity of methods of design and composition of the concrete types in scope Passing criterion: approx. 20% of correct answers (assessed provided that the criterion for assessment 3.0 is met)



NA OCENĘ 4.0	Criterion of pass: c.a. 40% of collected points.
NA OCENĘ 4.5	Criterion of pass: c.a. 60% of collected points.
NA OCENĘ 5.0	Criterion of pass: c.a. 80% of collected points.
EFEKT KSZTAŁCENIA 8	
NA OCENĘ 2.0	Student not fulfilling criteria given for 3.0 mark.
NA OCENĘ 3.0	Student knows methods of conducting of basic quality assessment methods of precast concrete units (i.e. methods applying only simple equipment and therefore possible to conduct on building site). Criterion of pass: c.a. 75% of collected points.
NA OCENĘ 3.5	See mark 3.0 plus assessment of knowledge of the following problems: 1) System of allowance for selling products for building industry in the UE and in Poland. 2) The structure of quality control (QC) assessment in prefabrication plant 3) The knowledge about typical methods of QC not listed above (i.e. in 3.0 mark criterion) and the chosen methods of their assessment. Criterion of pass: c.a. 20% of collected points (together with pass criterion for mark 3.0).
NA OCENĘ 4.0	Criterion of pass: c.a. 40% of collected points.
NA OCENĘ 4.5	Criterion of pass: c.a. 60% of collected points.
NA OCENĘ 5.0	Criterion of pass: c.a. 80% of collected points.

## 10 MACIERZ REALIZACJI PRZEDMIOTU

EFEKT KSZTAŁCENIA	ODNIESIENIE DANEGO EFEKTU DO SZCZEGÓŁOWYCH EFEKTÓW ZDEFINIOWANYCH DLA PROGRAMU	CELE PRZEDMIOTU	TREŚCI PROGRAMOWE	NARZĘDZIA DYDAKTYCZNE	SPOSOBY OCENY
EK1		Cel 6	c2 c3 c4 c5 c6 c7 c8 c9 l7 l8	N3 N4 N5	F2 F3 P1
EK2		Cel 1 Cel 2 Cel 3 Cel 4 Cel 5	c1 c2 c3 c4 c5 c6 c7 c8 c9	N3 N5	F1 F3 P1
EK3		Cel 1 Cel 4 Cel 5	c1 c2 c3 c4 c5 c6 c7 c8 l1 l3 l4 l5 l6 l8 p1 p2 p3 p4 p5 p6	N1 N3 N4 N5	F1 F2 F3 P1

EFEKT KSZTAŁCENIA	ODNIESIENIE DANEGO EFEKTU DO SZCZEGÓŁOWYCH EFEKTÓW ZDEFINIOWANYCH DLA PROGRAMU	CELE PRZEDMIOTU	TREŚCI PROGRAMOWE	NARZĘDZIA DYDAKTYCZNE	SPOSOBY OCENY
EK4		Cel 1 Cel 5	c1 c2 c3 l1 l2 l5 p1 p2 p3 p4 p5 p6	N1 N2 N3 N5	F1 F2 F3 P1
EK5		Cel 1	c1 p1 p6	N1 N2 N3 N5	F1 P1
EK6		Cel 5	c2 c3 c4 c5 c6 c8 c9 l1 l2 l4 l5 l7 l8	N3 N4	F2 F3 P1
EK7		Cel 5 Cel 6 Cel 7	c9 l1 l2 l3 l4 l5 l6 l7 p3 p4	N1 N2 N3 N4 N5	F1 F2 F3 P1
EK8		Cel 6 Cel 7	c9 l7	N3 N4 N5	F2 F3 P1

## 11 WYKAZ LITERATURY

### LITERATURA PODSTAWOWA

- [1 ] Neville A.M — *Properties of Concrete*, London, 1997, Longman
- [2 ] Urban M. — *Technology of Prefabrication*, Kraków, 2022, (platforma e-nauczania PK)

### LITERATURA UZUPEŁNIAJĄCA

- [1 ] Czasopismo — *Concrete Plant International*, -, 0, admedia GmbH
- [2 ] praca zbiorowa — *Si. Symp. Prefabrication in Europe*, Kraków, 2007, PK
- [3 ] - — *EN13369*, -, 0, PKN

### LITERATURA DODATKOWA

- [1 ] strony internetowe i katalogi wytwórców sprzętu i elementów prefabrykowanych
- [2 ] XXV WPPK Szczyrk 2010

## 12 INFORMACJE O NAUCZYCIELACH AKADEMICKICH

### OSOBA ODPOWIEDZIALNA ZA KARTĘ

dr inż. Maciej Urban (kontakt: [maciej.urban@pk.edu.pl](mailto:maciej.urban@pk.edu.pl))

### OSOBY PROWADZĄCE PRZEDMIOT

- 1 dr inż. Maciej Urban (kontakt: maciej.urban@pk.edu.pl)
- 2 dr hab. inż., prof. PK Lucyna Domagała (kontakt: lucyna.domagala@pk.edu.pl)
- 3 dr inż. Katarzyna Mróz (kontakt: katarzyna.mroz@pk.edu.pl)

### 13 ZATWIERDZENIE KARTY PRZEDMIOTU DO REALIZACJI

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(miejsowość, data)

(odpowiedzialny za przedmiot)

(dziekan)

**PRZYJMUJĘ DO REALIZACJI** (data i podpisy osób prowadzących przedmiot)

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